

Technical Data Sheet

**Polyfort RPP40EA63UL-NA GAPEXNAT**



Polypropylene, Homopolymer

**Product Description**

Polyfort RPP40EA63UL-NA GAPEXNAT is a Polypropylene Homopolymer Glass Fiber, 40% filled material. Features include: Chemically Coupled, and Heat Stabilized.

<b>Attribute</b>	Chemically Coupled; Heat Stabilized
<b>Forms</b>	Pellets
<b>Appearance</b>	Natural Color
<b>Additive</b>	Heat Stabilizer
<b>Filler/Reinforcement</b>	Glass Fiber, 40%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	5.5	g/10 min	ASTM D1238
Density - Specific Gravity	1.22	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>			
Tensile Strength, (23 °C)	92.4	MPa	ASTM D638
Flexural Modulus			
(23 °C, 1% Secant)	7240	MPa	ASTM D790
(23 °C, Tangent)	7800	MPa	ASTM D790
Tensile Elongation at Break, (23 °C)	4.0	%	ASTM D638
Flexural Strength, (23 °C)	142	MPa	ASTM D790
<b>Impact</b>			
Gardner Impact, (23 °C)	0.282	J	ASTM D5420
Unnotched Izod Impact, (23 °C)	400	J/m	ASTM D4812
Notched Izod Impact, (23 °C)	80	J/m	ASTM D256
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi)	152	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	160	°C	ASTM D648

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm